



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5061-3

Job Sheet 173018



Part No: D5061-3

Job Qty: 4 ea

Part Name: Aft Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV A SHEETS 1,3,5 IPP REV:A 14.02.13 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.21 rev.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/2/18	3/2/18	0.00	0.00	Start Up Waterjet		SC 18/03/23
110	Waterjet	4 pcs	3/2/18	3/2/18	0.00	1.33	Waterjet1		SC 18/03/23
120	QC	4 pcs	3/2/18	3/2/18	0.00	0.00	QC2 Waterjet-2		SC 18/03/23
130	QC	4 pcs	3/2/18	3/2/18	0.00	0.00	QC8-5		38
140	Brake NC	4 pcs	3/2/18	3/2/18	0.28	0.69	Brake NC 1		DAS GB
150	QC	4 pcs	3/2/18	3/2/18	0.00	0.00	QC6		38
160	Large Fab	4 pcs	3/3/18	3/3/18	0.00	8.51	Large Fab 1		9-89 DYC 18/04/18
170	QC	4 pcs	3/3/18	3/3/18	0.00	0.00	QC9		EL
180	QC	4 pcs	3/3/18	3/3/18	0.00	0.00	QC5		B
183	HandFinish	4 pcs	3/5/18	3/5/18	0.00	0.36	HandFinish4		Imo 18/04-26
186	QC	4 pcs	3/5/18	3/5/18	0.00	0.00	QC3		11 APR 27 2018
190	Packaging	4 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3-2		9-89
200	QC21-SA	4 Ea	3/5/18	3/5/18	0.00	0.00	QC21		APR 27 2018

Job BOM

APR 27 2018

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	12.5920 sf (3.148 ea)	90-Start up Operation	
183 PROGUARD : 138854				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	13	79	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 3:18 PM dart.logan.david



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CANADA
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Container No: S054563



Part: D5061-3

Job No: 173018

Serial No/Batch: S054563

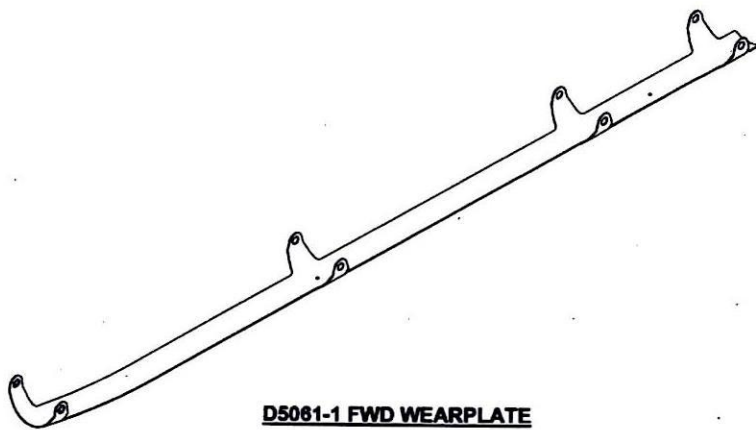
Revision:

Inspector:

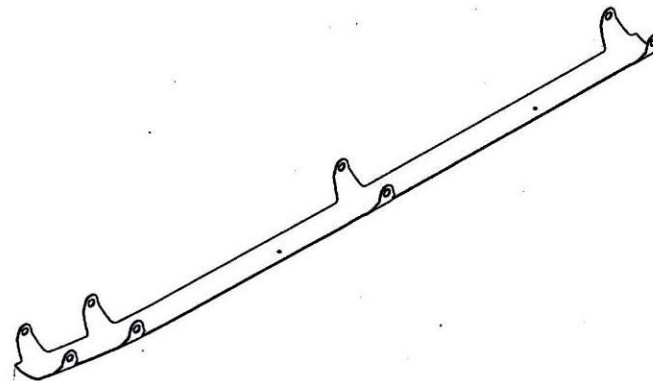
Date: 03/23/18

3-18
11
042

90



D5061-1 FWD WEARPLATE



D5061-3 AFT WEARPLATE

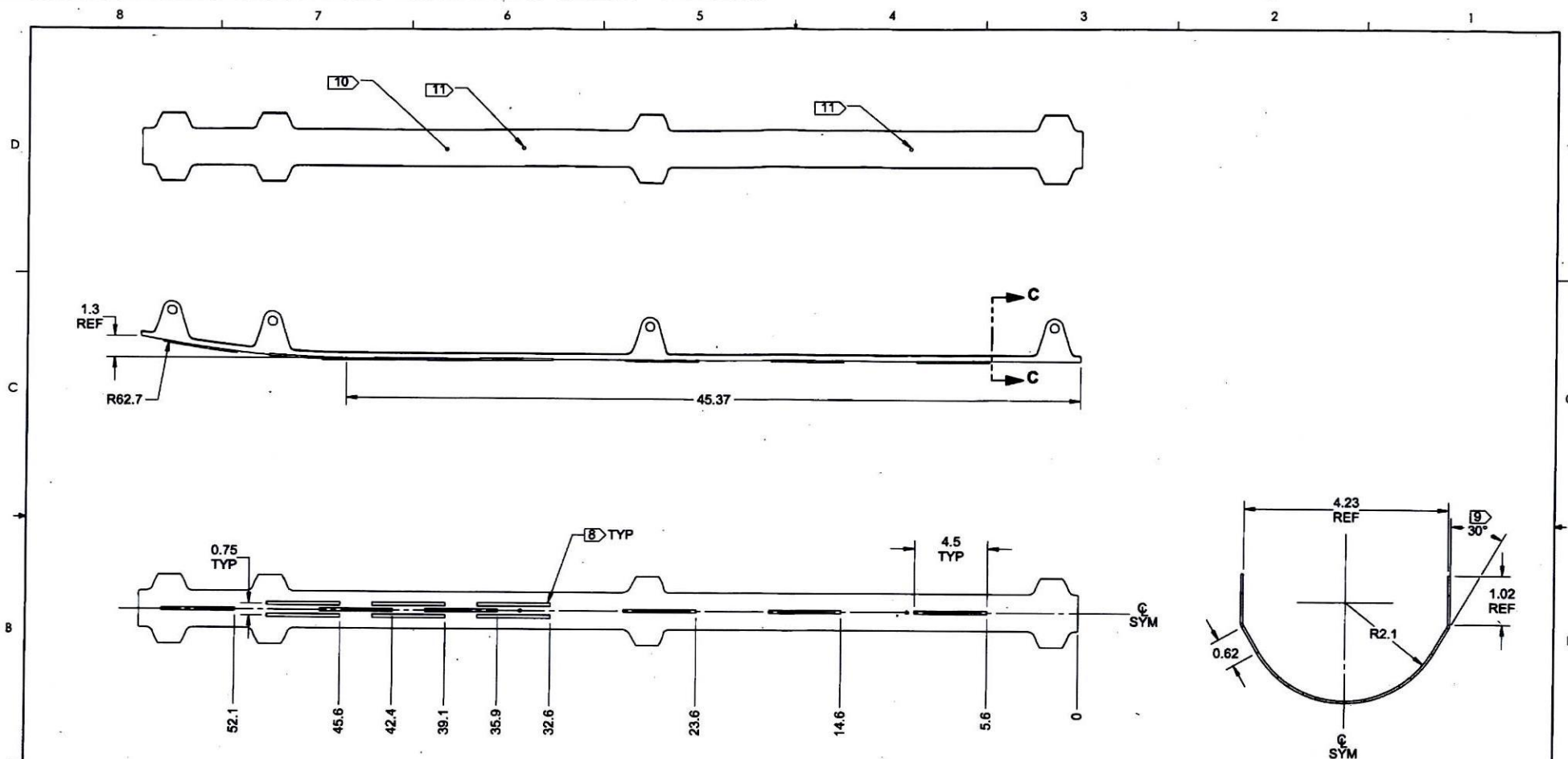
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WORK ORDER
NO. 173018
20180226 *DL*

RELEASED
2014-04-15
MD

A. NEW ISSUE		AP	14.04.08
REV.	DESCRIPTION		BY DATE
DESIGN	AP	DART AEROSPACE LTD HAWKESSBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A
MFG. ARPR.	DD	D5061	SHEET 1 OF 5
APPROVED	MP	TITLE	SCALE
DE-APPR.	DS	WEARPLATE	NTS
DATE	14.04.08		

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APPROVED



D5061-3 AFT WEARPLATE
(MAKE FROM D5061-3F)

NOTES:

- 1) MATERIAL: MAKE FROM D5061-3F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
- 7) WEIGHT: 2.7 lbs
- 8) WELDING: PER QSI 004, APPLY LAYER OF 2059 HARDCOAT WELD TO 0.063 - 0.125 HIGH AFTER BENDING
- 9) IT IS ACCEPTABLE TO OVERBEND UP TO 2 DEGREES OR UNDERBEND UP TO 5 DEGREES
- 10) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THK PER QSI 005 4.9
- 11) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING

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NO. 173018 JL

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SECTION C-C
SCALE 3X

RELEASED
2014-04-15

APPROVED

DESIGN	AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	AP	DRAWING NO. D5061
MFG. APPR.	DD	REV. A
APPROVED	MP	SHEET 3 OF 5
DE APPR.	DS	TITLE WEARPLATE
DATE	14.04.08	SCALE NTS

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